

A2, A3, and A4 Interchangeable Core Pin Sizes and Dimensions

Bottom Pin Numbers			Bottom Pin Sizes			Top Pin, Build-up Pin & Master Pin Numbers			Top Pin, Build-up Pin & Master Pin Sizes		
A2	A3	A4	A2	A3	A4	A2	A3	A4	A2	A3	A4
0	0	0	.110"	.110"	.110"	-	-	-	-	-	-
1	1	1	.1225"	.128"	.131"	-	1	1	-	*.018"	*.021"
2	2	2	.135"	.146"	.152"	2	2	2	.025"	.036"	.042"
3	3	3	.1475"	.164"	.173"	3	3	3	.0375"	.054"	.063"
4	4	4	.160"	.182"	.194"	4	4	4	.050"	.072"	.084"
5	5	5	.1725"	.200"	.215"	5	5	5	.0625"	.090"	.105"
6	6	-	.185"	.218"	-	6	6	6	.075"	.108"	.126"
7	-	-	.1975"	-	-	7	7	7	.0875"	.126"	.147"
8	-	-	.210"	-	-	8	8	8	.100"	.144"	.168"
9	-	-	.2225"	-	-	9	9	9	.1125"	.162"	.189"
						10	10	10	.125"	.180"	.210"
						11	11	11	.1375"	.198"	.231"
						12	12	-	.150"	.216"	-
						13	13	-	.1625"	.234"	-
						14	-	-	.175"	-	-
						15	-	-	.1875"	-	-
						16	-	-	.200"	-	-
						17	-	-	.2125"	-	-
						18	-	-	.225"	-	-
						19	-	-	.2375"	-	-

*.018" and .021" master pins are usually not used because they are smaller than .023", the accepted value for a single step progression.